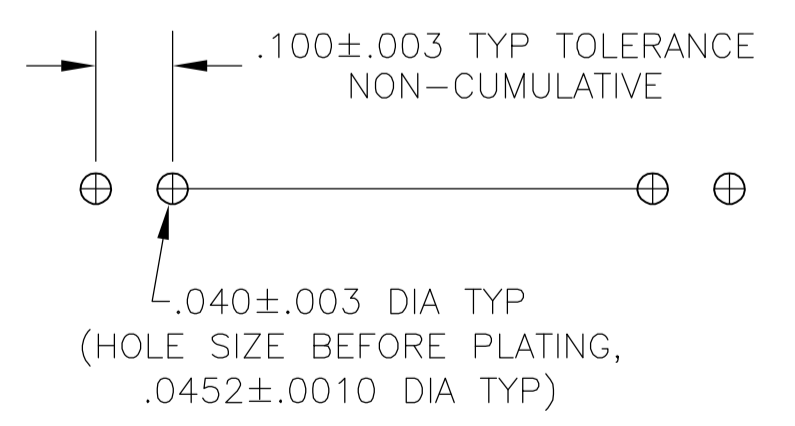


- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 3. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 4 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.
- 5 FINISH: POSTS, .000030 GOLD IN CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER .000050 NICKEL.



RECOMMENDED HOLE LAYOUT

4	.284	.200	2	3	9-103336-0
4	.684	.600	6	7	8-103336-9
4	.484	.400	4	5	8-103336-8
4	.584	.500	5	6	8-103336-7
4	.384	.300	3	4	8-103336-6
4	.084	0	0	1	8-103336-5
4	.184	.100	1	2	8-103336-4
4	3.984	3.900	39	40	8-103336-3
4	3.584	3.500	35	36	7-103336-9
4	3.184	3.100	31	32	7-103336-5
4	2.984	2.900	29	30	7-103336-3
4	2.484	2.400	24	25	6-103336-8
4	1.984	1.900	19	20	6-103336-3
4	1.884	1.800	18	19	6-103336-2
4	1.784	1.700	17	18	6-103336-1
4	1.684	1.600	16	17	6-103336-0
4	1.584	1.500	15	16	5-103336-9
4	1.484	1.400	14	15	5-103336-8
4	1.384	1.300	13	14	5-103336-7
4	1.284	1.200	12	13	5-103336-6
4	1.184	1.100	11	12	5-103336-5
4	1.084	1.000	10	11	5-103336-4
4	.984	.900	9	10	5-103336-3
4	.884	.800	8	9	5-103336-2
4	.784	.700	7	8	5-103336-1
PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

4	.284	.200	2	3	4-103336-0
4	.684	.600	6	7	3-103336-9
4	.484	.400	4	5	3-103336-8
4	.584	.500	5	6	3-103336-7
4	.384	.300	3	4	3-103336-6
4	.084	0	0	1	3-103336-5
4	.184	.100	1	2	3-103336-4
4	3.984	3.900	39	40	3-103336-3
4	3.884	3.800	38	39	3-103336-2
4	3.784	3.700	37	38	3-103336-1
4	3.684	3.600	36	37	3-103336-0
4	3.584	3.500	35	36	2-103336-9
4	3.484	3.400	34	35	2-103336-8
4	3.384	3.300	33	34	2-103336-7
4	3.284	3.200	32	33	2-103336-6
4	3.184	3.100	31	32	2-103336-5
4	3.084	3.000	30	31	2-103336-4
4	2.984	2.900	29	30	2-103336-3
4	2.884	2.800	28	29	2-103336-2
4	2.784	2.700	27	28	2-103336-1
4	2.684	2.600	26	27	2-103336-0
4	2.584	2.500	25	26	1-103336-9
4	2.484	2.400	24	25	1-103336-8
4	2.384	2.300	23	24	1-103336-7
4	2.284	2.200	22	23	1-103336-6
4	2.184	2.100	21	22	1-103336-5
4	2.084	2.000	20	21	1-103336-4
4	1.984	1.900	19	20	1-103336-3
4	1.884	1.800	18	19	1-103336-2
4	1.784	1.700	17	18	1-103336-1
4	1.684	1.600	16	17	1-103336-0
4	1.584	1.500	15	16	103336-9
4	1.484	1.400	14	15	103336-8
4	1.384	1.300	13	14	103336-7
4	1.284	1.200	12	13	103336-6
4	1.184	1.100	11	12	103336-5
4	1.084	1.000	10	11	103336-4
4	.984	.900	9	10	103336-3
4	.884	.800	8	9	103336-2
4	.784	.700	7	8	103336-1
PLATING	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN H. MOLL 16 JULY 87	16 JULY 87	 Tyco Electronics Corporation Harrisburg, Pa 17105-3608
0 PLC ± -	1 PLC ± -	CHK L.A. MAYER 17 JULY 87	17 JULY 87	
2 PLC ± -	3 PLC ± .005	APVD T.C. CLARK	NAME	HEADER ASSY, MOD II, UNSHROUDED, COMPLIANT PIN, SINGLE, ROW .100 X .100C/L, WITH .025 SQ POSTS
4 PLC ± -	ANGLES ± -	MATERIAL -	FINISH SEE TABLE	APPLICATION SPEC
WEIGHT -	SCALE 4:1	SIZE A1	CAGE CODE 00779	DRAWING NO 103336
CUSTOMER DRAWING	SHEET 1 OF 1	REV H		